

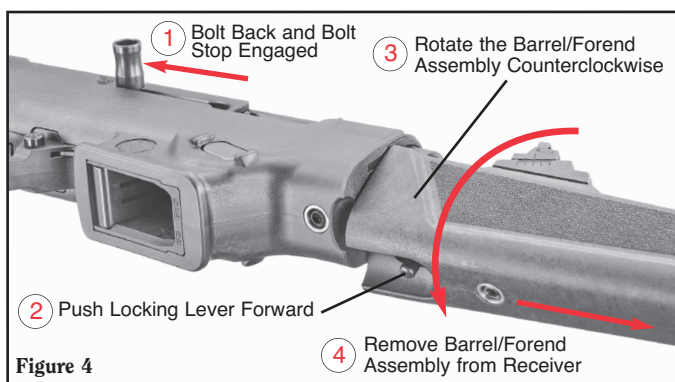
MAGAZINE WELL REMOVAL & REPLACEMENT

Make Sure Gun Is Unloaded!

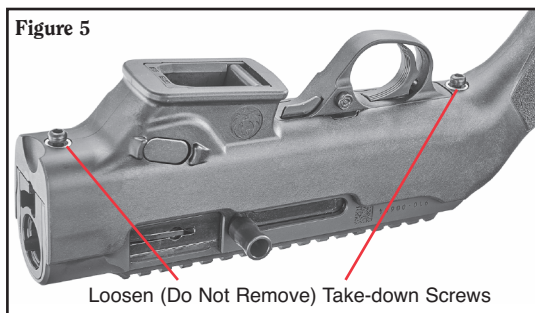
The magazine well of the **RUGER® PC CARBINE™** is interchangeable to accommodate alternative magazines. The **PC CARBINE™** is shipped with a **RUGER® SR9®** magazine well installed and a Glock® magazine well in the shipping box. **RUGER AMERICAN PISTOL®** magazine well assemblies are available at ShopRuger.com.

To remove the magazine well:

1. With the rifle pointing in a safe direction, remove the magazine, move the bolt to the rearward position and manually engage the bolt stop. Visually inspect the chamber to make certain that the rifle is unloaded.
2. To remove the barrel/forend assembly, with the bolt still in the rearward position, push the locking lever forward to unlock the barrel/forend assembly (see Figure 4).
3. Rotate the barrel/forend assembly **counterclockwise** and pull the barrel/forend assembly out of the receiver (see Figure 4).

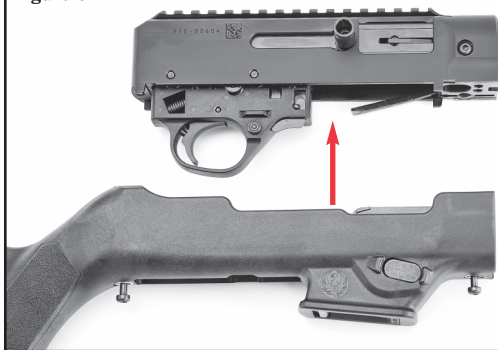


4. Place the charging handle in the forward position (see “**To release bolt**” instructions p. 12). Place the safety in the “ON” position (see Figure 1C, p. 8).
5. Use a 5/32" hex wrench to loosen (do not remove) the take-down screws from the buttstock. (See Figure 5.)

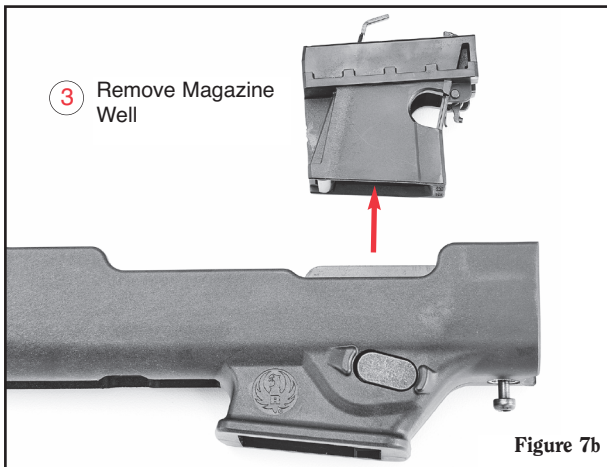
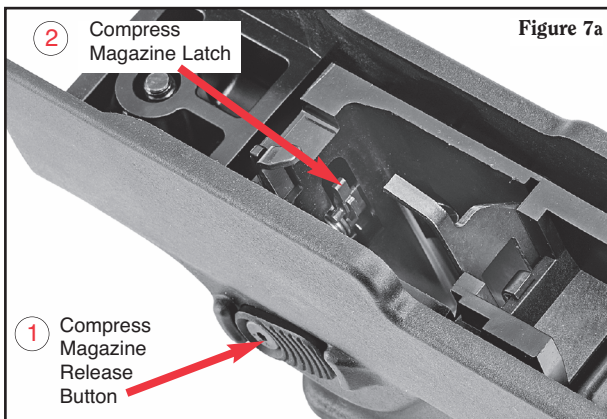


6. Lift the receiver assembly upward and away from the buttstock.
(See Figure 6.)

Figure 6

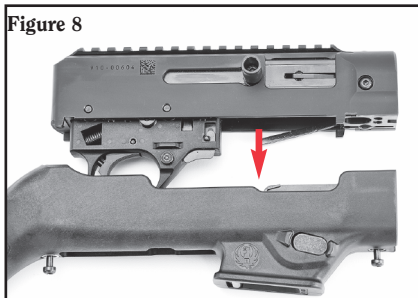


7. In order to remove the magazine well assembly, the magazine release button and magazine latch must both be compressed (see Figure 7a) while removing the magazine well upward and out of the stock (see Figure 7b). **NOTE:** The Glock® insert does not require magazine latch compression.

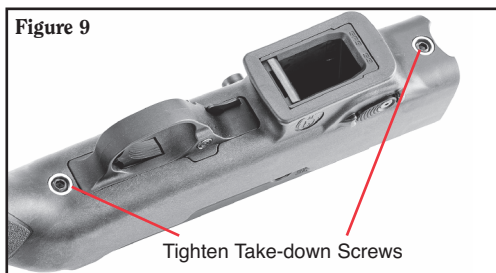


To insert the magazine well:

1. Compress the magazine latch and magazine release button while inserting the magazine well into the stock (refer to Figures 7a and 7b, p. 14).
2. Place the action into the stock (see Figure 8).



3. Secure the two #10-32 take-down screws to 65 inch-pounds with a 5/32" hex wrench (see Figure 9).



4. Place the bolt in the rearward position and manually engage the bolt stop.
5. Install the barrel/forend assembly by inserting it into the receiver as shown in Figure 10, and rotating it **clockwise** until it locks into place.

