



RUGER® ONE-SHOT SLED

Conversion Kit for Short-Action
Ruger American® Rifles

Ruger® One-Shot Sled Installation Instructions for Short-Action Caliber Ruger American® Rifles

RIFLE MUST BE UNLOADED PRIOR TO DISASSEMBLY

The Ruger® One-Shot sled is used in place of a magazine to aid users loading a single cartridge into their Ruger American® Rifle. The sled is a direct replacement for Ruger® short-action rifles using Ruger® rotary, box or 450 Bushmaster magazines. An included magazine well is used to adapt rifles configured with AR-, AI-, or Mini Thirty®-pattern magazine wells.

For Rifles Already Using Ruger Short-Action Magazines:

1. **Keep the rifle pointed in a safe direction!** Put the safety in the "Safe" position if the firing pin is cocked. (See Figure 1)



Figure 1
ON
"SAFE"

2. **REMOVE THE MAGAZINE AND VISUALLY CHECK TO BE CERTAIN THE CHAMBER IS EMPTY.**



Figure 2

3. Insert the front of the sled into the magazine well, then rotate the rear of the sled upwards until the magazine catch snaps into position to retain it. (See Figure 2)

For Rifles Configured With AR-, AI-, or Mini Thirty®-Pattern Magazine Wells:

It will be necessary to replace the magazine well insert prior to installing the sled. A new magazine well insert has been included with the Ruger® One-Shot sled.

1. **Keep the rifle pointed in a safe direction!** Put the safety in the "Safe" position if the firing pin is cocked. (See Figure 1)
2. **REMOVE THE MAGAZINE AND VISUALLY CHECK TO BE CERTAIN THE CHAMBER IS EMPTY.**

For modular stocks with removable magazine wells that accommodate AR- or Mini Thirty®-pattern magazines: Proceed to steps 3 - 5 below.

For modular stocks with removable magazine wells that accommodate AI-pattern magazines: In order to access the rear socket head cap screw from the bottom of the stock, you must first remove the magazine latch.

- a. **Cover the magazine latch with a towel to keep the latch and spring from flying out when the latch pin is removed.** With a 1/8" punch, tap out the magazine latch pin. (See Figure 3)
- b. Remove the magazine latch pin, magazine latch, and spring. (See Figure 4)
- c. Proceed with steps 3 - 5 below.

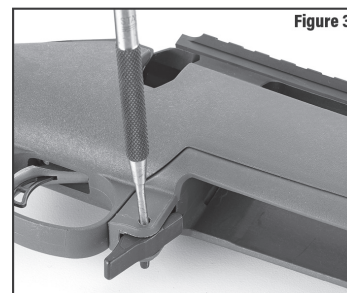


Figure 3

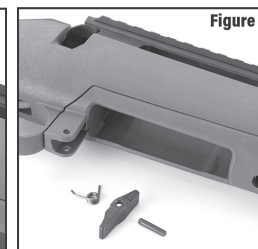


Figure 4

3. **Be sure to support the rifle action to prevent it from tipping out of the stock during screw removal.** From the bottom of the rifle, use a 3/16" Allen wrench to loosen and remove the two socket head cap screws from each end of the magazine well and remove your current magazine well insert. (See Figure 5)
4. Replace the current magazine well with the magazine well insert included with your Ruger® One-Shot sled. Reinstall the two socket head cap screws into the corresponding holes and tighten into the rifle action. (See Figure 6) Torque the screws to 40-50 in-lbs.
5. Insert the front of the sled into the magazine well, then rotate the rear of the sled upwards until the magazine catch snaps into position to retain it. (See Figure 2 on Left)

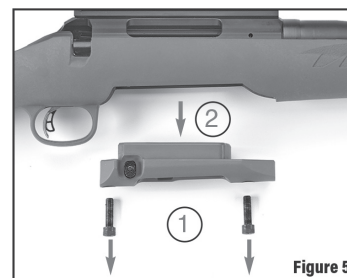


Figure 5

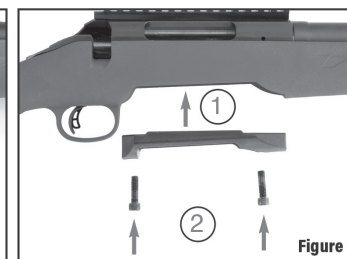


Figure 6

**ALWAYS READ AND UNDERSTAND THE LAWS AND REGULATIONS
IN THE STATE/SEASON YOU ARE HUNTING.**